



***What kind of information do I
need for an optimal flux selection***

Customer Requirements

- ⇒ VOC-free, alcohol-based
- ⇒ preferred solids content
- ⇒ classification according EN 29 454 or J-STD-004

Process Information

- **What kind of application?**
Wave, Selective or Dipping
- **How will be the flux applied?**
Foam - Spray - Dip
- **For which kind of industry will be produce?**
Consumer, IT, Telecom, Automotive, etc.
- **What kind of PCB is used?**
PCB material : CEM1, CEM 3, FR2, FR4, FR4 HTG, FR5, etc.
PCB metalization : NiAu, HAL, chem. Sn, chem. Ag, CuOSP